

EAGLE

# Work Order ID 51718

August 28, 2009 9:46:00 AM



Item ID: D3985-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Headset Holder

Start Date: 8/31/09 Start Qty: 30.00



Cust Item ID:

Required Date: 9/04/09 Req'd Qty: 30.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

35

D3985

A

100

0.00



Waterjet

Memo

0.00

FLOW CNC Waterjet

1-Cut as per Dwg D3985

Dwg Rev: A

Prog Rev: A

2-Deburr if necessary

RB 9-8-31

35

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

RB 9-8-31

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Process Plan:

Date:

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Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

120

QC8- Inspect parts - second check

0.00

=> S 02/02/31

counters  
(x35) ✓



QC

Memo

Quality Control

130

QC8- Inspect parts - second check

0.00

=> S 09/09/01

35 P



Brake NC

Memo

Brake NC

1- Bend as per dwg

140

QC6- Inspect dimensions to drawing

0.00

=> S 02/02/31  
S 02/02/31

counters  
(x35) ✓



QC

Memo

Quality Control

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Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

150

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

Eagle

0.00

Packaging

9/9/02 350 SJ

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/09/02 J

W 09-08-02

# Picklist Print

Page 1

August 28, 2009 9:46:00 AM

Work Order ID: 51718



Parent Item: D3985-1RevA



Parent Item Name: Headset Holder

Start Date: 8/31/09

Required Date: 9/04/09

Comments:

Start Qty: 30.00

Required Qty: 30.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6S.125		Purchased	No			100	sf	74.9960	1.8316	2.1368		



6061-T6 .125 Sheet



111642

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

74.996

110062

1.85

111642

41.146

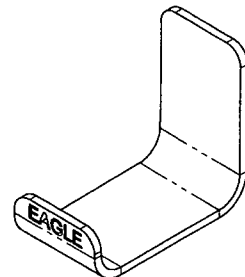
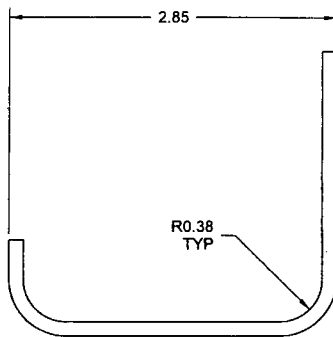
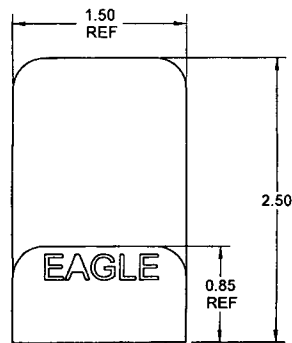
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32

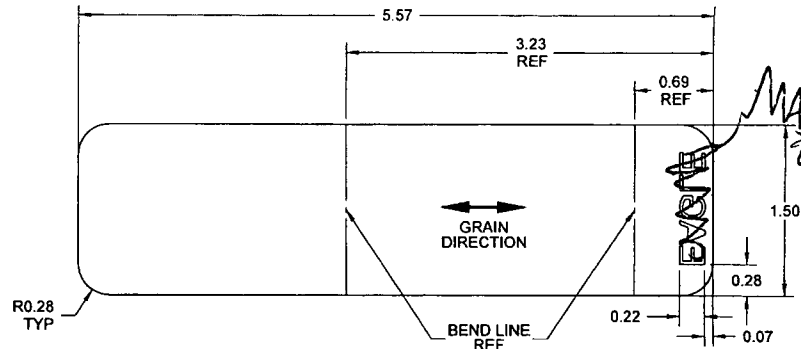
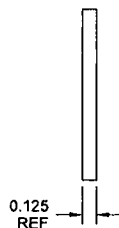
111642



26



**D3985-1 HEADSET HOLDER**  
MADE FROM D3985-1F



**D3985-1F HEADSET HOLDER FLAT PATTERN**

**RELEASED**  
09/08/24

- NOTES:
- 1) MATERIAL: 6061-T6 (OR 6061-T62) ALUMINUM SHEET, 0.125 THICK  
PER AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027
  - 2) FINISH: N/A
  - 3) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 4) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 5) IDENTIFICATION: N/A
  - 6) WEIGHT: 0.10 lbs

REV.	NEW ISSUE	DESCRIPTION	BY	DATE
DESIGN				
DRAWN				
CHECKED				
MFG. APPR.				
APPROVED				
DE APPR.				
DATE	09.08.24			

<b>EAGLE COPTERS MAINTENANCE</b>	
CALGARY, ALBERTA, CANADA	
DRAWING NO.	REV. A
D3985	SHEET 1 OF 1
TITLE	SCALE
HEADSET HOLDER	NTS
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